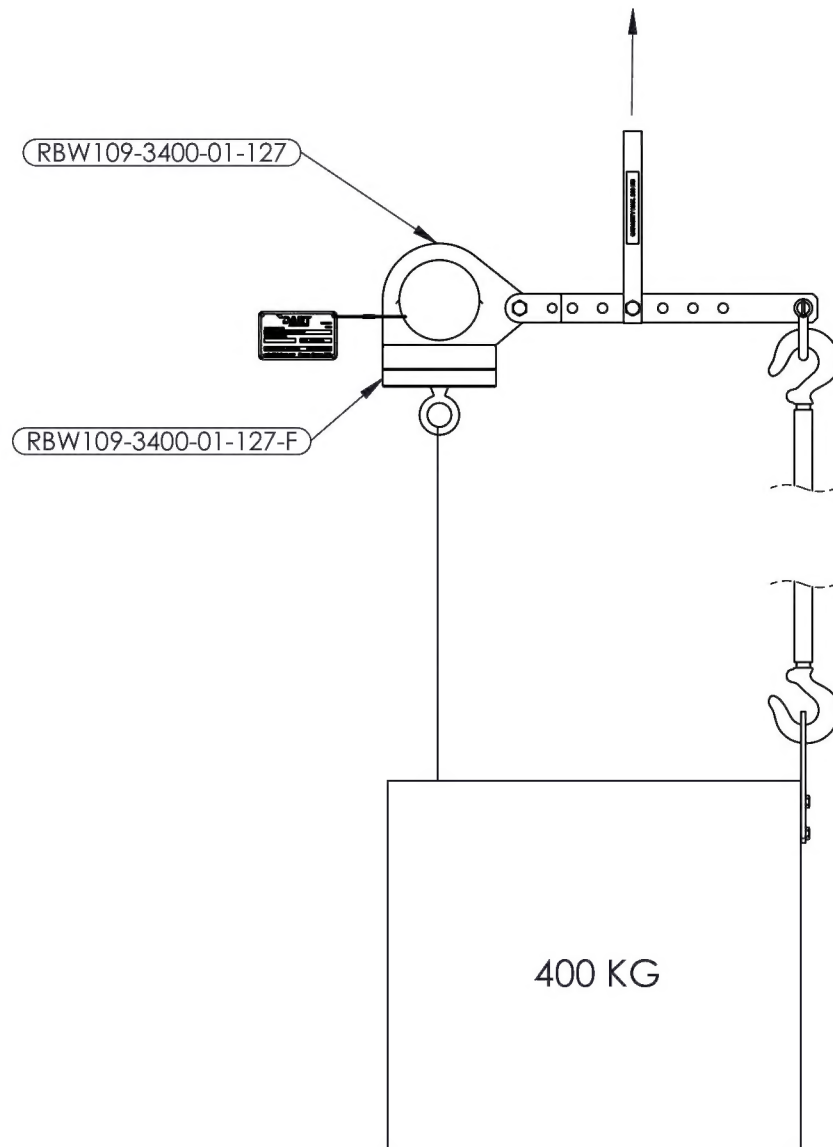


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FIRST ARTICLE WEIGHT TEST



INSPECTION & TESTING PROCEDURES FOR THE RBW109-3400-01-127, MAIN TRANSMISSION LIFTING. THIS ASSEMBLY SHOULD BE INSPECTED BEFORE EACH USE.
REPLACE ANY ITEMS THAT ARE DAMAGED OR SUSPECTED OF DAMAGE BEFORE USING!

FIRST ARTICLE WEIGHT TEST

1. AFTER INSPECTION, PLACE SLING ASSEMBLY ON A OVERHEAD LIFTING DEVICE. ATTACH TEST FIXTURE, RBW109-3400-01-127-F, TO RBW109-3400-01-127, ADD AN APPROPRIATE TEST WEIGHT OF 400 KG.
2. LIFT WEIGHT FOR AT LEAST 5 MINUTES, CONTINUALLY CHECKING FOR CRACKS, DEFLECTION, OR DISTORTION.
3. REMOVE WEIGHT AND RE-INSPECT, CHECKING FOR STRESS CRACKS, BENDING, OR DISTORTIONS.

INSPECTOR: _____
TESTER: _____
S.N.: _____
DATE: _____



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TITLE MAIN TRANSMISSION LIFTING WEIGHT TEST			
DWG NO. RBW109-3400-01-127	REV 2	CUSTOMER 1 OF 1	
SCALE 1:2	DATE 2/4/2016	SHEET 1 OF 1	